



QINGDAO GON PLASTICS CO.,LTD

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JY-PC-915RB Technical Data Sheet

Product information			
Manufacturer	Puyang Shengtong Juyuan New Material Co., Ltd		
Other Certificates	MSDS		
Material identification	PC		
Color	Transparent		
Material shape	Granular		
Processing methods	Injection molding		
Viscosity	Medium Viscosity		
Flammability	HB V-2		
Material Properties	General		
Additive	Release agent		
Physical Properties	Test conditions	Test method	Test data
Density		ISO 1183	1200 kg/m ³
Molding shrinkage	Parallel		0.60%
	Normal		0.80%
Melt volume-flow rate	300℃, 1.2kg	ISO 1133	14.0cm ³ /10min
Melt mass-flow rate	300℃, 1.2kg	ISO 1133	15.0g/10min
Water absorption	23℃	ISO 62	0.30%
Mechanical properties	Test conditions	Test method	Test data
Tensile strength	50mm/min	ISO 527-1-2	66MPa
Yield stress	50mm/min	ISO 527-1-2	66MPa
Tensile modulus	50mm/min	ISO 527-1-2	2300MPa
Strain at break	50mm/min	ISO 527-1-2	120.00%
Flexural strength	2mm/min	ISO 178	92MPa
Flexural modulus	2mm/min	ISO 178	2350MPa
Izod notched impact strength	23℃	ISO 180A	65.0 KJ/m ²
Flammability impact strength	Test conditions	Test method	Test data
Burning behavior	0.75mm	UL 94	V-2
Burning behavior	1.5-2.4mm	UL 94	V-2
Burning behavior	2.5mm	UL 94	HB
Burning behavior	3.0mm	UL 94	HB
Burning behavior	6.0mm	UL 94	HB
GWIT	1.5mm	IEC 60692	850℃
GWIT	3.0mm	IEC 60692	900℃
Optical properties	Test conditions	Test method	Test data
Luminous			
1000um	Color Swatches	ISO 13468-2	90.10%
2000um	Color Swatches	ISO 13468-2	89.30%
Thermal properties	Test conditions	Test method	Test data
Glass transition temperature	10℃/min	ISO 11357-2	141℃
Temperature of deflection under load	0.45MPa	ISO 75-2/B	130℃
Temperature of deflection under load	1.8MPa	ISO 75-2/A	122℃
Vicat softening temperature		ISO 306	143℃
Resistance to heat (ball pressure test)		IEC 60692	135℃
Flash ignition temperature		ASTM D1929	480℃
Self ignition temperature		ASTM D1929	550℃
Electrical properties		Test method	Test data
Volume resistivity		IEC60093	1E14 Ω.M
Surface resistivity		IEC60093	1E16 Ω
Electrical strength	1.0mm	IEC60243	34KV/mm
Relative permittivity	100HZ	IEC60250	3.1
Relative permittivity	1MHZ	IEC60250	3
Dissipation facto	100HZ	IEC60250	0.0005
Dissipation facto	1MHZ	IEC60250	0.009
Injection molding		Values	Unit
Dry Air Drying Temperature		120	℃
Dry Air Drying Time		4	hr
Moisture Content max		≤0.02	%
Barrel Temperatures - Rear		250-260	℃
Barrel Temperatures - Middle		270-280	℃
Barrel Temperatures - Front		270-280	℃
Nozzle temperature		270-280	℃
Notes			

Note: The above data is a typical value of the laboratory for reference for customer products;

The actual value is subject to the inspection report of the product received;

Packaging specifications: 25kg/bag, 15MT with pallets/20'FCL, 27MT with pallets/40'FCL.